



Hallett 30 4-20mA Data Output

30 USGPM

(114 L/min) (6.81 m3/h) 40 mJ/cm2 @ 75% UVT

THE HALLETT IN ACTION

H 32.75'

(830mm)



## UV PURE'S PATENTED CROSSFIRE® TECHNOLOGY IS AT THE CORE OF ALL OUR SYSTEMS

- It is a better mousetrap. Proven since 1998 in over 12,000 applications, globally
  - It means effective treatment in conditions 10 times worse than conventional "light in a pipe" UV systems can handle.
  - It means a disinfection dose 2.4 times greater than conventional UV systems for the same energy input and cost.
  - It means no fouled quartz, no messy, costly, manual cleaning, and no broken quartz.
  - It means easy lamp changes.
  - It means no false alarms from overheating. • It means no operator exposure to the water stream.
  - It means Pure safe water, Always<sup>®</sup>.



## FEATURES AND BENEFITS OF CORE CROSSFIRE TECHNOLOGY

## MOST EFFECTIVE UV TREATMENT

- Validated to reduce pathogens to safe levels minimum of 99.99% reduction, in real world
- conditions not just in a test lab.
- · Effective in a water ten times harder than conventional UV systems. • Elliptical reflectors focus energy 360° - ending UV shadowing.
- Reflective technology reuses energy with elliptical reflectors means 2.4 times more efficiency. Lamps are air cooled, do not overheat meaning no loss of dose in no-flow or low-flow conditions
- Lamp output optimized for a broad range of air and water temperatures.

# **CROSSFIRE TECHNOLOGY IS SELF-CLEANING**

- Automatic mechanical self-cleaning.
- Eliminates guartz fouling from minerals and bio-film wastewater.
- No risk of false alarms due to fouling.
- No need for water softeners ahead of the UV system in potable applications like conventional UV requires

## SMART TECHNOLOGY ENGINEERED TO BE FAIL SAFE AND RISK FREE

- Dual smart UV sensors continuously monitor UV Dose, Lamp Intensity (UVI), and net UV Transmittance (UVT).
- Digital monitor, visual, and audible alarms and event notifications.
- On-board data logging and self-diagnostic trouble shooting logic.
- Automatic solenoid shut-off valve.
- · Hard contacts for remote start/stop and remote alarm
- ENGINEERED TO BE VIRTUALLY MAINTENANCE FREE

## Simple and easy lamp changes.

- · Engineered to eliminate nuisance alarms.
- Standard power conditioner protects against surges and brown-outs (115 volt models).

## LOW OPERATING AND TOTAL LIFETIME COSTS

- Industry leading Warranty
- No cost of water softening equipment for effective treatment like conventional UV systems.
- Automatic self-cleaning means no labor to clean quartz, no quartz breakage costs. Quick and easy lamp replacement reduces labor costs.
- Low energy costs and inexpensive LPHO lamps lasts one year of continuous use.
- Simple, inexpensive power requirements single phase 115 or 240 volt.
- No special infrastructure required for mounting, template included.
- · Redundancy incorporated in multiplexed higher flow applications no extra unit(s) needed.

## QUICK AND EASY TO INSTALL

- Small footprint and compact size minimizes cost per square foot.
- Standard Stainless Steel flexible hoses mean no hard piping.
- No extra, wasted space required for lamp removal.
- 24 hour initialization programming manages first time use minimizing commissioning wait time.



Hallett 15xs 15 USGPM (56.8 L/min) (3.41 m3/h) 40 mJ/cm2 @ 75% UVT

# **FEATURES**

## HALLETT<sup>®</sup> WITH CROSSFIRE<sup>®</sup> TECHNOLOGY THE MOST EFFECTIVE UV PURIFICATION FOR POTABLE WATER

Hallett UV water purification systems, with patented Crossfire Technology, are engineered for simple, efficient multiplex configuration, and treat flows up to 1 MGD (3785 m³/day) for potable applications.

Hallett potable treatment systems are NSF/ANSI 55 Class A Certified. They are engineered to reduce e-coli, bacteria, cysts like cryptosporidium and giardia, legionella and most viruses to safe levels a minimum of 99.99% reduction.

Hallett systems are suitable where certification is required or accepted in municipal or institutional, industrial or commercial, transportation and residential applications.

# lest Range of Pre-treatment Conditions

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	Conventional "Light in a Pipe" Systems	Current Hallett and Upstream Systems
Hardness	<85mg/L (grains)	Up to 855mg/L (grains)
Iron	<.3 mg/L	Up to 3 mg/L
No/Low Flow	Overheating - lower UV intensity	No Effect - 100% UV intensity
UVT	Must be 75% to over 90% to achieve advertised dose	As low as 50%, validated at 75%
Flow Control	Flow Restrictor is an option - may not be safe	All UV Pure potable water systems have flow restrictors - Safe!



Hallett 30 1" 30 USGPM (114 L/min) (6.81 m3/h) 40 mJ/cm2 @ 75% UVT

## **ACCESSORIES**



Flexible stainless steel hook-up hoses



Automatic Shut-off Power Conditione Solenoid Valve (Standard on all (Standard on all models 120 volt models)





Hallett Diagnostic Tool (Optional on all models)

except Hallett 30 1.5")

External Purge Valve

(Optional on all models)

0.5













Monitor (Optional for Hallett 15xs)



Wireless Remote



## **CONVENTIONAL UV SYSTEM**



## THE CHALLENGES OF CONVENTIONAL UV SYSTEMS THAT **CROSSFIRE TECHNOLOGY WAS DESIGNED TO SOLVE**

#### INEFFECTIVE UV TREATMENT

- · Validation standards vary, potable systems often based on levels not up to real world conditions.
- Not effective in low UVT water
- UV Shadowing allows pathogens to transit alive.
- · Potable water applications may require expensive and complex water softeners upstream of the UV system to keep quartz tubes from fouling, thereby reducing dose and causing alarms.
- Only one path length of disinfecting energy inefficient as most turns to heat.
- · Lamps overheat in no-flow or low-flow conditions causing drop in output and alarms.
- · Very cold water causes lamps to cool resulting in a drop in UV output and alarms.

# QUARTZ FOULING A COMMON OCCURRENCE THAT REDUCES EFFECTIVENESS

- · Caused by minerals and biofilm in the water can happen frequently.
- · Means a drop in UV intensity and dose, therefore ineffective treatment
- Requires decommissioning, disassembly, manual cleaning with acid and frequently results in broken guartz.
- If guartz breaks there is a risk of guartz shards in the water channel and requires replacement with a new quartz tube.

### EVEN THE MOST ADVANCED SYSTEMS WITH A UV SENSOR ARE "DUMB"

- · A single sensor looks through a guartz window, the water channel, the guartz tube protecting the lamp, at the UV lamp. If it sees a drop in energy below a set point it alarms...but does not know what caused it.
- When in alarm, an operator must decommission the system, disassemble the system, clean the sensor window, clean the quartz, replace the lamp and reassemble, hoping that one or more actions fixed the problem; there is no diagnostic capability - the sensor is "dumb".
- Even in multiple lamp systems, there is on one sensor. In this case, in addition to the problems caused by being "dumb" there is a leap of faith that the condition of the lamp the single sensor is looking at is the same as all of the other lamps in the system that are not monitored by any sensor. All lamps except the one the sensor is looking at could be below standard and the sensor would not see that.
- · Because the sensors in these systems are immersed in water, egress of water into their housings is a common occurrence causing failure.
- There is no capacity to measure UVI or UV transmittance with a single sensor only the combined effect of lamp, quartz tube, water and sensor window. There is no capability to provide discrete UVI, UVT and UV Dose data like Crossfire® Technology with multiple smart sensors.
- · Automatic solenoid valves, if installed, are prone to shutting down the water in false alarm conditions caused by quartz fouling or overheating.

## ONGOING MAINTENANCE AND FALSE ALARMS ARE A FACT OF LIFE

- · Fouling is common requiring manual cleaning with acid or an expensive water softener to prevent it in potable treatment applications.
- Lamp changes are finicky, require as much outboard room as the length of the system and often result in broken guartz or lamps.
- Often systems are not installed with room to change lamps and then have to be decommissioned and removed just to change lamps.
- Over-heating in no-flow and low conditions or hot water applications and fouling cause false alarms.
- · Cold water can also cause alarms
- · No power conditioner included so ballast and microprocessor are subject to failure in power surges and brown out situations - warranties may not cover this failure mode.

# HALLETT° SPECIFICATIONS: MODELS FOR POTABLE APPLICATIONS

Multiplexed Flow Capacity - Engineered for multiple systems in parallel, for flow rates up to 1 MGD (696 US gpm) (2629 L/min) (158 m³/hr)

Model	Hallett 15xs ISF/ANSI 55 Class A certified	Hallett 30 -1" NSF/ANSI 55 Class A certified	Hallett 30 -1" NSF/ANSI 55 w/ 4-20 mA Class A certified	Hallett 30-1.5"	Hallett 30-1.5" w/ 4-20 mA	
PART NUMBER (115 Volt)	H000001	C000005	C000009	C000006	C000011	
PART NUMBER (240 Volt)	H000003	C000008	C000013	C000016	C000012	
Validation / Certification	NSF/ANSI 55 Class A: minimum dose of 40 mJ/cm <sup>2</sup> – 4 Log (99.99%) or greater reduction of bacteria, cysts and most viruses. Please refer to dose charts. Hallett 30s are approved by the MENV for use in Quebec. Certified to AB 1953.					
UV Dose	40 mJ/cm <sup>2</sup> at end of lamp life					
Minimum UV Transmittance	75%					
Max Flow Rate	14.6 US gpm (55.3 L/min) 30 US gpm (114 L/min) (6.8 m³/hr)   (3.3 m³/hr) 30 US gpm (114 L/min) (6.8 m³/hr)					
Water Pressure	10 psi (69 kPa) to 100 psi (690 kPa); units are tested to 240 psi (1.6 MPa)					
Dynamic Flow Restrictor	Installed as standard		No internal restrictor installed			
Pressure Drop at 75% of nominal flow capacity	15 psi (103 kPa)	15 psi (103 kPa) 20 psi (138 kPa)		2 psi (14 kPa)		
Multiplexed Flow Capacity	Engineered for multiple systems	in parallel, for flow rates up to 1 N	IGD (694 US gpm) (2629 L/min) (1	158 m³/hr)		
Redundancy	Additional backup systems can b	e added cost effectively				
Solenoid Shut-Off Valve	Automatic shut-off valve included	d as standard		Automatic shut-off valve available as option		
Inlet and Outlet Connections	1" flexible FIP connection for easy i	installation		1.5" flexible FIP connection for	easy installation	
Voltage	Models available in either 115V of	or 240V configurations (please see	e different part numbers above)			
Protection from Power Fluctuations	115V Models include power cond	ditioner that meets UL 1449. Exter	nal power conditioner recommend	led on 240V models		
Maximum Power Consumption	175W					
Electrical Certification	Intertek ETL (UL, ULC and CE equivalent) - Hallett 15xs 240 Volt Model Meets IEC 60335.1 Edition 4 and CE					
Lamps	Low pressure, high output propri	etary lamps contain up to 30 mg o	f mercury (Hg); rated for 9000 hou	urs (1 year) of continuous use		
Maintenance	Onboard 9000 hour lamp life with lamp hour countdown to end of life Automatic self-cleaning device prevents quartz sleeve from fouling and requires no maintenance					
Electronic Ballast	Auto power-regulated smart ballast is integrated with micro-processor control system; protected from power fluctuations.	aread with or control Auto power-regulated smart ballast; protected from power fluctuations				
Self-Cleaning	Stainless Steel patented automa	tic wiper-blade system keeps qua	rtz free from scaling or bio-film			
On-Board Micro-Processor and Monitor	Patented dual smart UV sensors monitor lamp intensity output (UVI) and water transmittance (UVT) continuously; three thermistors continuously monitor UV chamber, ballast and water temperature; on-board LCD displays system performance, lamp hours, data logged operating events, and self-diagnosis including when to change lamps, and troubleshooting assistance for service issues.	Patented dual smart UV sensors continuously monitor UV dose, lamp intensity (UVI) and water transmittance (UVT); on-board LED indicate system status: OK, warning or alarm conditions. Optional External digital monitor (HDT) displays above in millivolts.				
4-20 mA Analog Output	Not available for the Hallett 15xs	Not installed	Installed as standard. Provides two analog signals (4-20 mA) for both UV Intensity (UVI) and water UV Transmittance (UVT) and allows for dose to be calculated in real time.	Not installed	Installed as standard. Provide two analog signals (4-20 mA) for both UV Intensity (UVI) and water UV Transmittance (UVT) and allows for dose to calculated in real time.	
Dry Contacts	Included as standard for applicat	r applications that require remote alarming, auto-dialer integration, or similar.				
Optional Wireless Remote Monitor	Available as option: RF 2.4 GHz remote monitor with LCD displays system status; operates up to 150 feet (50 meters) away from the main system	Not available on Hallett 30 models.				
Remote Alarm Start / Stop	Included as standard on all mode	els. Allows units to be remotely sta	arted / stopped.			
Dimensions (H, W, D)	35.8 x 7.5 x 9.3" (908 x 190 x 236 mm)	32 x 8 x 9" (810 x 200 x 230mm) 32.75 x 8.5 x 10" (830 x 220 x 260 mm)				
	28 lbs (12.7 kg)	30 lbs (13.6 kg)				
Weight – Dry	31 lbs (14.1 kg) 32.5 lbs (14.7 kg)					
	31 lbs (14.1 kg)	32.5 lbs (14.7 kg)				
Weight – Wet		and sensor probes; 3 year limited	warranty on electrical components	s and quartz sleeve; 5 year limited	d warranty for structural,	
Weight – Wet Warranty	1 year limited warranty on bulbs	and sensor probes; 3 year limited	warranty on electrical components	s and quartz sleeve; 5 year limited	d warranty for structural,	
Weight – Dry Weight – Wet Warranty EPA FIFRA Certified Patents	1 year limited warranty on bulbs hardware and mechanical compo EPA Est. No. 075213-CAN-001	and sensor probes; 3 year limited onents	warranty on electrical components		-	

Hallett systems with patented Crossfire Technology provide microbiological purification of drinking water. With a Hallett system properly installed, fail-safe engineering ensures that no potentially dangerous microorganisms can enter a drinking water distribution system. UV Pure recommends the use of other filtration systems to treat chemical and other non-microbiological contaminants. To find out everything, visit www.uvpure.com. UV Pure<sup>®</sup>, Pure Safe Water. Always<sup>®</sup> and Crossfire<sup>®</sup> Technologies are registered trademarks of UV Pure Technologies Inc. Boeing<sup>®</sup> and Dreamliner<sup>®</sup> are registered trademarks of The Boeing Company.